

LumberLink[®]

Random width Molding & Better



Random width molding and better (M & B) lumber is a specialized sawmill cutting pattern that is designed to manufacture lumber that will be further remanufactured by selective ripping and cross cutting into clear door, window, molding and furniture component. Boards are not sawn to a fixed width but are made as wide as possible so that remanufacturers have maximum flexibility to selectively rip to their specific width.

The random width means that a remanufacture only needs to hold one lumber feedstock inventory and yet can manufacture a multiple range of furniture, moulding, window and door components from that single type of lumber feedstock.

M & B boards are normally supplied as KD rough sawn. Drying is a medium temp appearance kiln schedule which includes reconditioning to remove stress in boards.

M&B is sawn from the clear zone of pruned logs and while some defects are allowed many boards are completely clear.

The actual molding grade, the M, is a minimum of 70% recovery of 1" and wider clear rips that are 12' and longer, the better B portion will have a high proportion of clear boards

The key difference with fixed width or dimension clears is that random width should be first, selectively ripped into long length clear rips and then the rips are cut to length to make clear components of exactly the desired width.

Boards are scaled to determine the volume in each board and this is written on the face or board along with grade. This scale tally is in board feet which is then converted in m3.

Condition: Kiln dried (KD), untreated, rough sawn (RS)

Sizes: Thickness 36 and 42mm Width: 100mm and wider, max 5% less than 150mm.

Packaged: Packaged to grade, thickness and length, widths random in package.

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